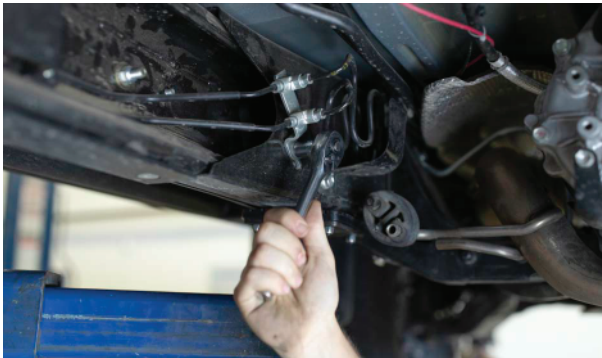




TACOMA TRANSFER CASE SKID PLATE INSTALLATION INSTRUCTIONS

	NOTICE Read instructions completely before installing this product. Refer back to the instructions frequently during installation.		CAUTION Flying Object Hazard. Fluid Splash Hazard. Wear safety glasses at all times when working on vehicle.
WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov			

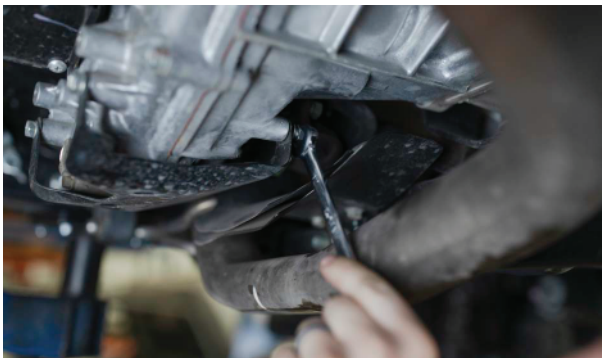
1. Remove brake line bracket.



2. Straighten the hook at the bottom of the brake line bracket.



3. Remove the bolts holding the small skid plate on the bottom of the transfer case and remove the skid plate.



4. If applicable remove the stickers covering the holes on the passenger side of the vehicle.



AP-308360-INS

5. Remove 4 nuts from the cross member bolts.



6. Pull off the plastic cover on the passenger side of the frame.



7. Install 2 M10 washers on the cross member bolts to be used as spacers.



8. Put the 1/2" bolts with washer through the center holes of the cross member.



9. On the ½” bolts install three washers on each bolt as a spacer.



10. With the help of a friend or a jack slide the skid plate over the bolts, you may use one of the factory nuts on the cross member bolt to secure it. Eventually the cross member bolts will all get lock washers. It is recommended to proceed through step 14 before fully tightening any bolts.



11. Reinstall bolt through the skid plate and brake line bracket.



12. Install 3/8" bolt through the passenger side bracket.



13. Install lock washers on all 4 cross member bolts and secure with nuts.



14. Reinstall bolt through the skid plate and brake line bracket.



15. Tighten all nuts and bolts mentioned in steps 11-14.