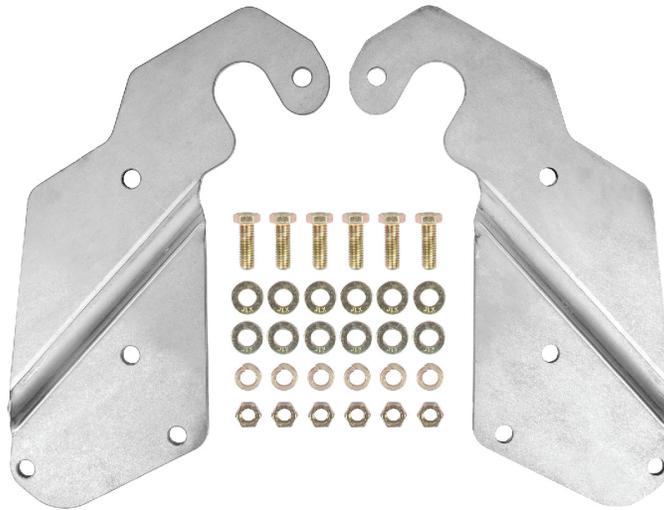




## 1995-2004 TACOMA HITCH MOUNTING BRACKETS WITH HARDWARE

|   |   |  |  |
|---|---|--|--|
|   | <p><b>NOTICE</b></p> <p>Read instructions completely before installing this product. Refer back to the instructions frequently during installation.</p> |  | <p><b>CAUTION</b></p> <p>Flying Object Hazard.<br/>Fluid Splash Hazard.</p> <p>Wear safety glasses at all times when working on vehicle.</p> |
| <p> <b>WARNING:</b> Cancer and Reproductive Harm - <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a></p> |   |  |  |



**1.** Remove the two bolts on only one side of the bumper that is connected to the frame.

**2.** Place the respective bracket on the outside of the bumper and screw it on.



### 2203T-AP-048101-KIT



**3.** Be sure to leave this loose.

**5.** Once both brackets are on, place the hitch on and place a bolt to hold the hitch in place.



**4.** Repeat this process to the other side.

**6.** Once the hitch is held in place screw all the bolts together.

**7.** The order for the hardware bolt, washer, part/frame, washer, split lock washer, nut (hitch screws)

**8.** Tighten the bolts to the frame



**9.** Tighten the bolts to the hitch

**10.** Complete

